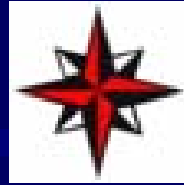


**Neuron Zagreb doo**



**Davorin Kolić**

# **Optimization of Bridges for Big Crossings**

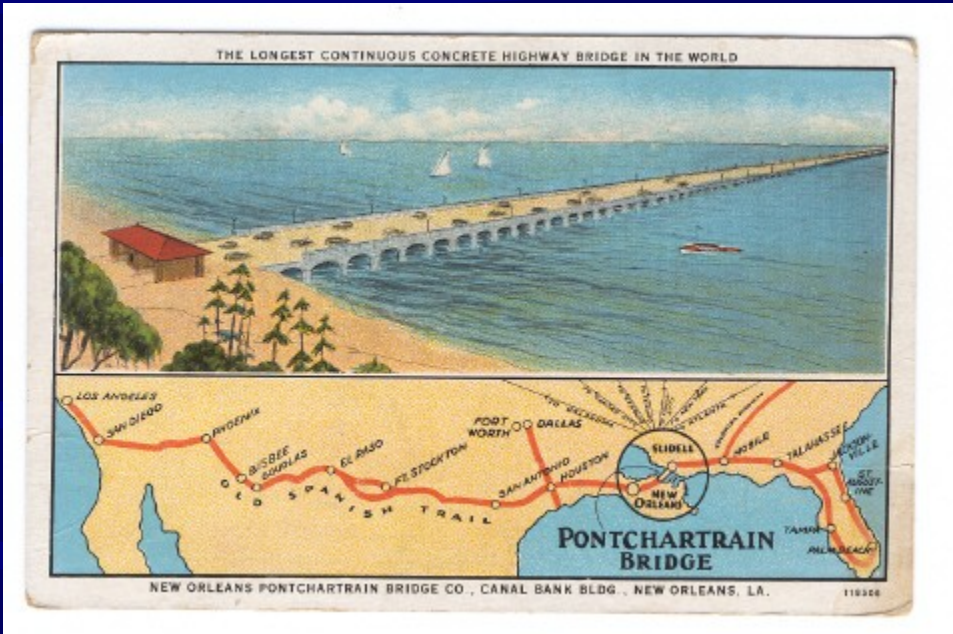


# Contents :

- 1. Introduction
- 2. Limits of „feasible span lengths“
- 3. Bridge systems for big crossings
- 4. Optimization method
- 5. Example from practice
- 6. Conclusion



# 1. Introduction



## Lake Pontchartrain Causeway Bridge

over lake near New Orleansa, USA

Length **38 km**, with 4 lanes on 2 parallel bridges, pile foundation 6 m long, in construction 1955/56 i 1967/69

Traffic development: 3000 veh./day (1956)

3000 veh. / ho (1990)

Need for a big crossing :

- Traffic requirements
- Strategical reasons
- Economical reasons

Structural types :

- 1 bridge type in a row
- system of bridges
- hybrid type with bridges, tunnels and islands



# 1. Introduction

Red. br.	Ime prijelaza	objekt	Država	Duljina ( km )	Godina Izvedbe
1	Lake Pontchartrain Causeway	most	SAD	38,422	1969
2	Hangzhou Bay Bridge	most	NR Kina	35,673	2008
3	Runyang Bridge	most	NR Kina	35,660	2005
4	Donghai (East China Sea Bridge)	most	NR Kina	32,500	2005
5	Cheasepeake Bay Bridge	most/tunel	SAD	24,140	1952/1973
6	King Fahd Causeway	most	Bahrain/S.Arabija	25,000	1986
7	Great Belt	most / tunel	Danska	21,401	1998
8	Vasco da Gama Lisabon	most	Portugal	17,185	1998
9	Oeresund	most / tunel	Danska/Švedska	16,380	2000
10	Penang 1st Bridge, Seberang Prai	most	Malezija	13,500	1985

Longest bridge crossings : one bridge type, bridge system or hybrid crossings bridge-island-tunnel.



# 1. Introduction

Red. br.	Ime prijelaza	objekt	Država	Duljina ( km )	Godina Izvedbe
1	Penang 2 <sup>nd</sup> Bridge	most	Malezija	24,000	u gradnji
2	Qingdao Haiway Jiazhou Bay Crossing	most	NR Kina	28,000	u gradnji
3	Qiong Zhou Strait Crossing	most/tunel	NR Kina	32,000	u planu
4	Pearl River Strait Crossing	most/tunnel	NR Kina	32,000	u planu
5	Rio de la Plata	most	Argent. / Urugvaj	42,000	u pripremi
6	Qatar –Bahrein Causeway	most	Katar/Bahrein	45,000	u pripremi
7	Gulf of Thailand Bridge, Bangkok SW	most	Tajland	47,000	u pripremi
8	Bering Strait	most	Rusija / SAD	80,000	u razmatr.
9	Bo Hai Bay Crossing	most	NR Kina	108,000	u planu
10	Taiwan	most	NR Kina/Taiwan	125-207,000	u planu

Longest planned bridge crossings as : bridge systems or hybrid bridge-island-tunnel type.





# 1. Introduction

Hangzhou Bay Bridge 35.6 km



Qatar-Bahrain Causeway 45 km

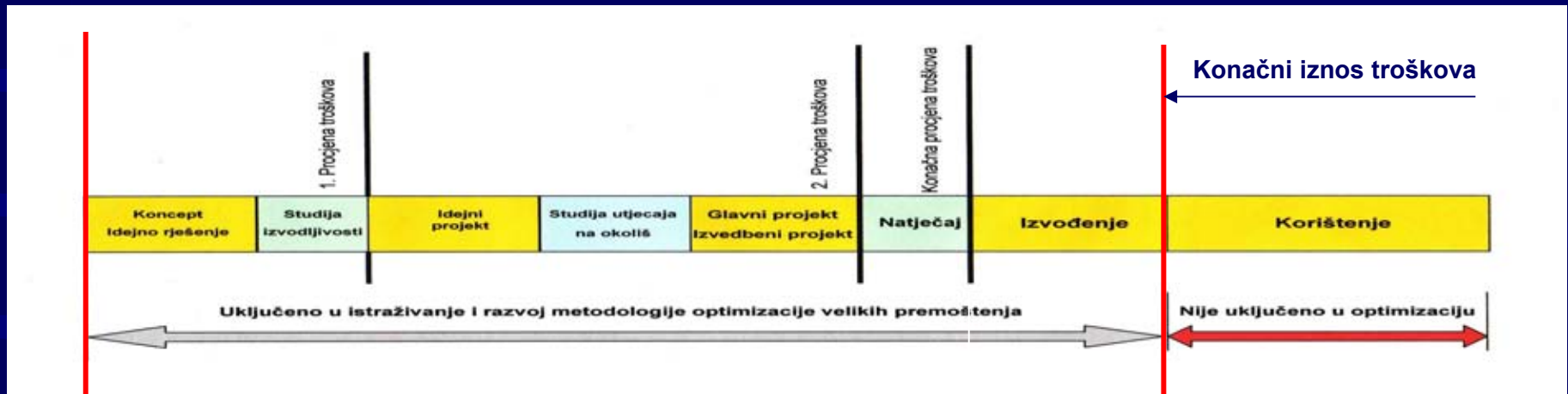




## 2. Limits of „feasible span lengths“

The need for optimization of big bridge crossing

Project phases included in optimization :



Estimation of possible cost overrun 10-25 %

10-200 %

Used project budget 2 - 10 %

90-98 %

Criterion for the most feasible solution :

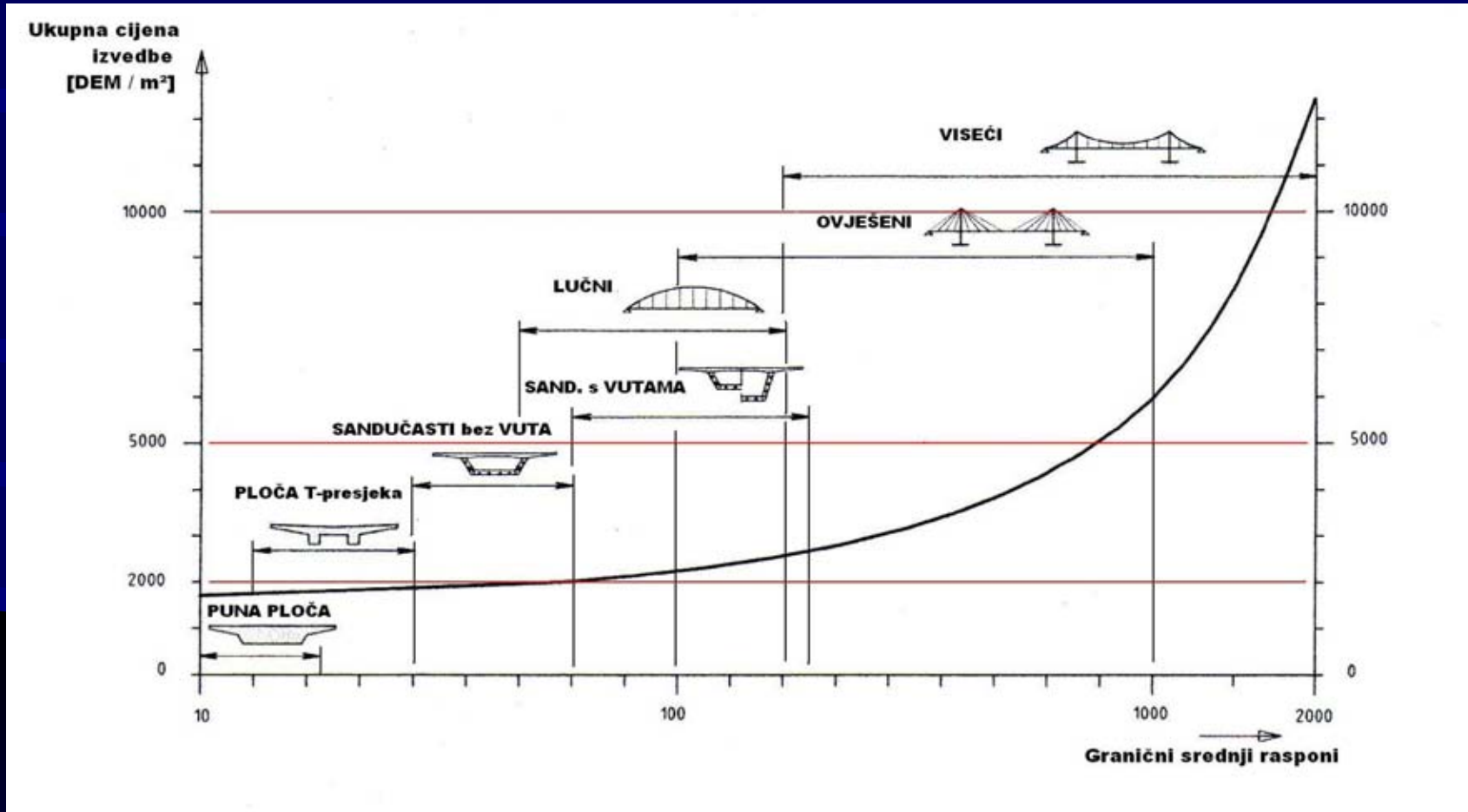
\* economical feasibility (lowest price)

At the end of construction => required budget size is known (planned budget + unexpected costs)



## 2. Limits of „feasible span lengths“

Saul R. (2003) : “Aesthetics vs. Economics...”, Barcelona



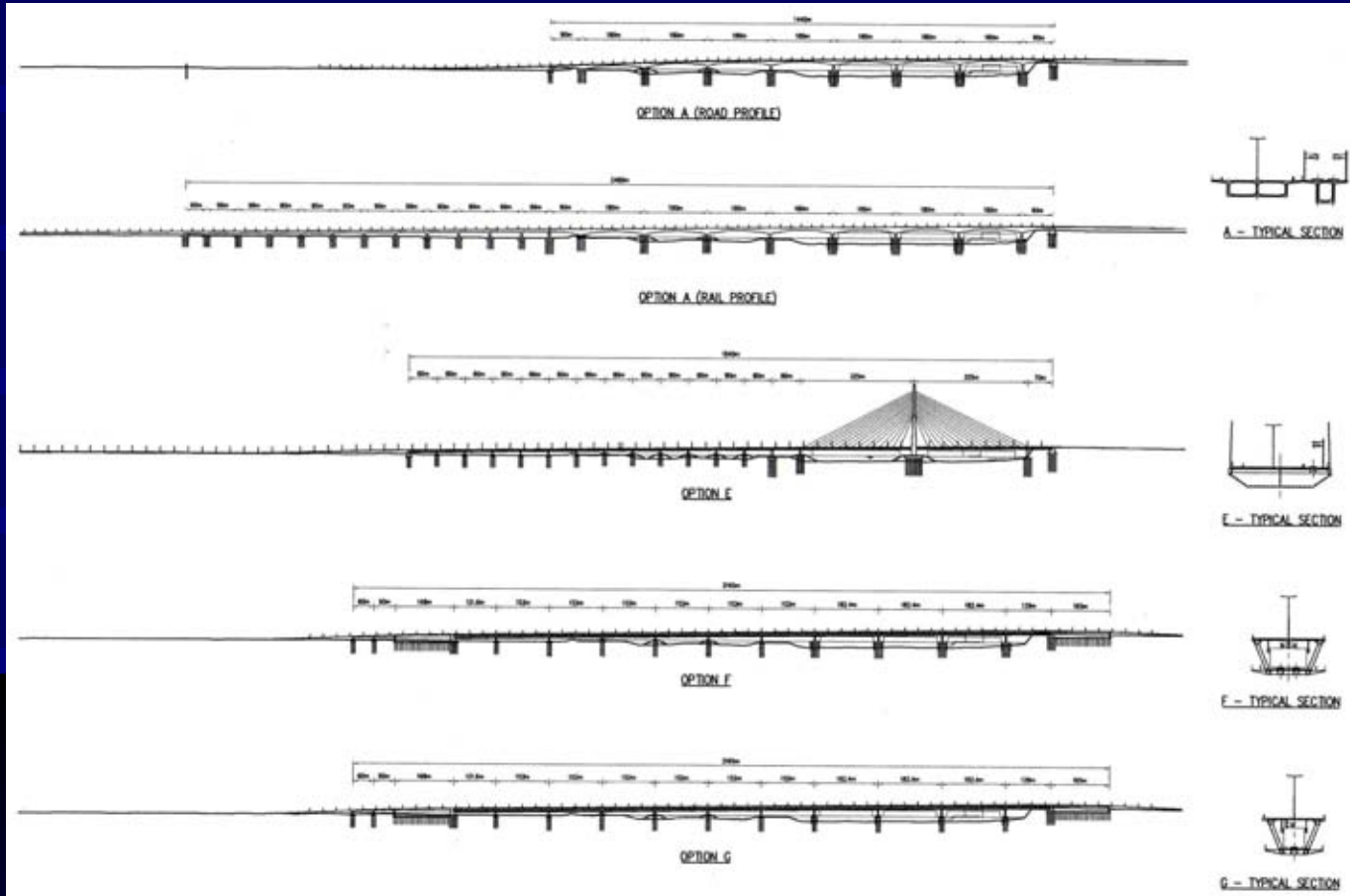
Distribution of limits of feasible span lengths for different bridge types according to construction price on traffic surface unit.





## 2. Limits of „feasible span lengths“

big crossings less than 2000 m



Lenghts  $L < 2000$  m :

- bridges
- Immersed tubes

Decision on structure type:

- \* Ship channel
- \* Geological conditions
- \* Weather condition
- \* Vicinty of towns

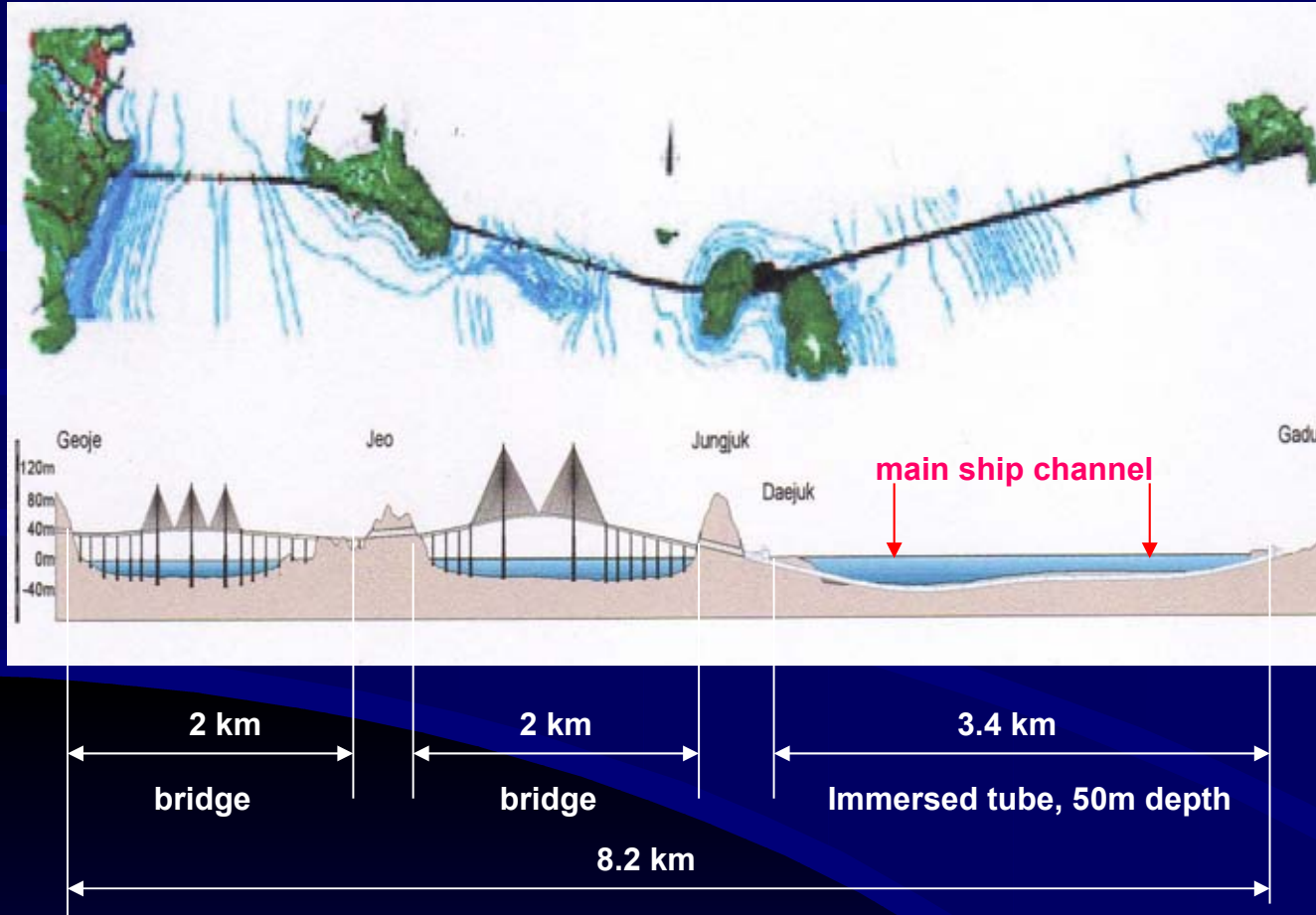
### 2. Bridge over Danube Vidin (Bg) – Calafat (Ro)

$L =$  rail 2480 m / road bridge 1440 m, Dunube width 1300m, 2 rail and 4 road lanes, in construction



## 2. Limits of „feasible span lengths“

big crossings from 2000 – 10 000 m



**Bridge Pusan – island Geoje (S.Korea)**

**L = 8.2 km, 4 road lanes**

**Wind up to 288km/h, earthquake, sea depth 50 m**

Lenghts  $L = 2-10\ 000\ m$  :

- bridges
- Immersed tubes
- Bored tunnels
- Kombinations

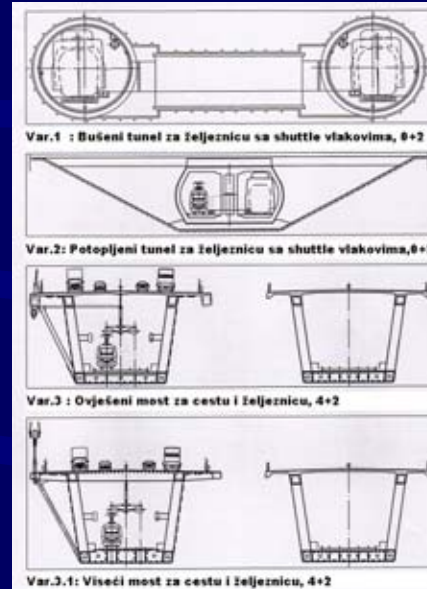
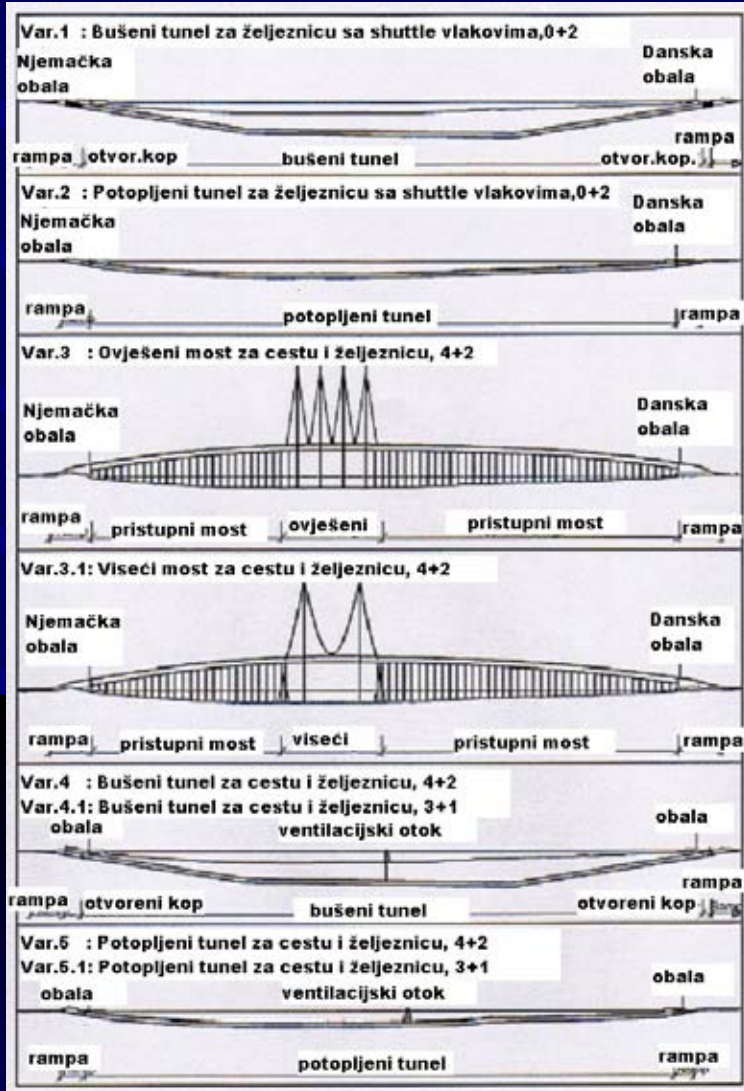
Decision on structure type:

- \* Ship channel
- \* Traffic requirements
- \* Geologic conditions
- \* Weather conditions
- \* Location specialities



## 2. Limits of „feasible span lengths“

big crossings longer than 10 000 m



**Fehmarnbelt  
(Danska–Njemačka)**

**L = 19 km**

**4 road lanes**

**2 rail lanes,**

**wind, sea depth 30 m, to  
be constructed**

Lenghts  $L > 10\ 000$  m :

- bridges
- Immersed tubes
- combinations

( No immersed tubes €!)

Decision on structure  
type: :

- \* Ship channel
- \* Traffic requirements
- \* Geologic conditions
- \* Weather conditions
- \* Location specialities
- \* Addit. structures (€!)



# 3. Bridge systems for big crossings

## Freaisible bridge types for optimal big crossing :

- Arch wit hbox section in steel and concrete
- Continuous box girders in steel and prestressed concrete
- Suspension bridges in steel (composite)
- Cable stayed bridges (steel, concrete, composite, combinations)



**Su Tong (Kina), over river Yangtze**

**$L = 8.15 \text{ km}$ ,  $L_{\text{cbs.}} = 2088 \text{ m}$ ,  $L_{\text{mid}} = 1088 \text{ m}$**

**6 road lines, piles 120 m deep**

Most often bridge combination for big crossing : CBS + continuous girder.





# 3. Bridge systems for big crossings

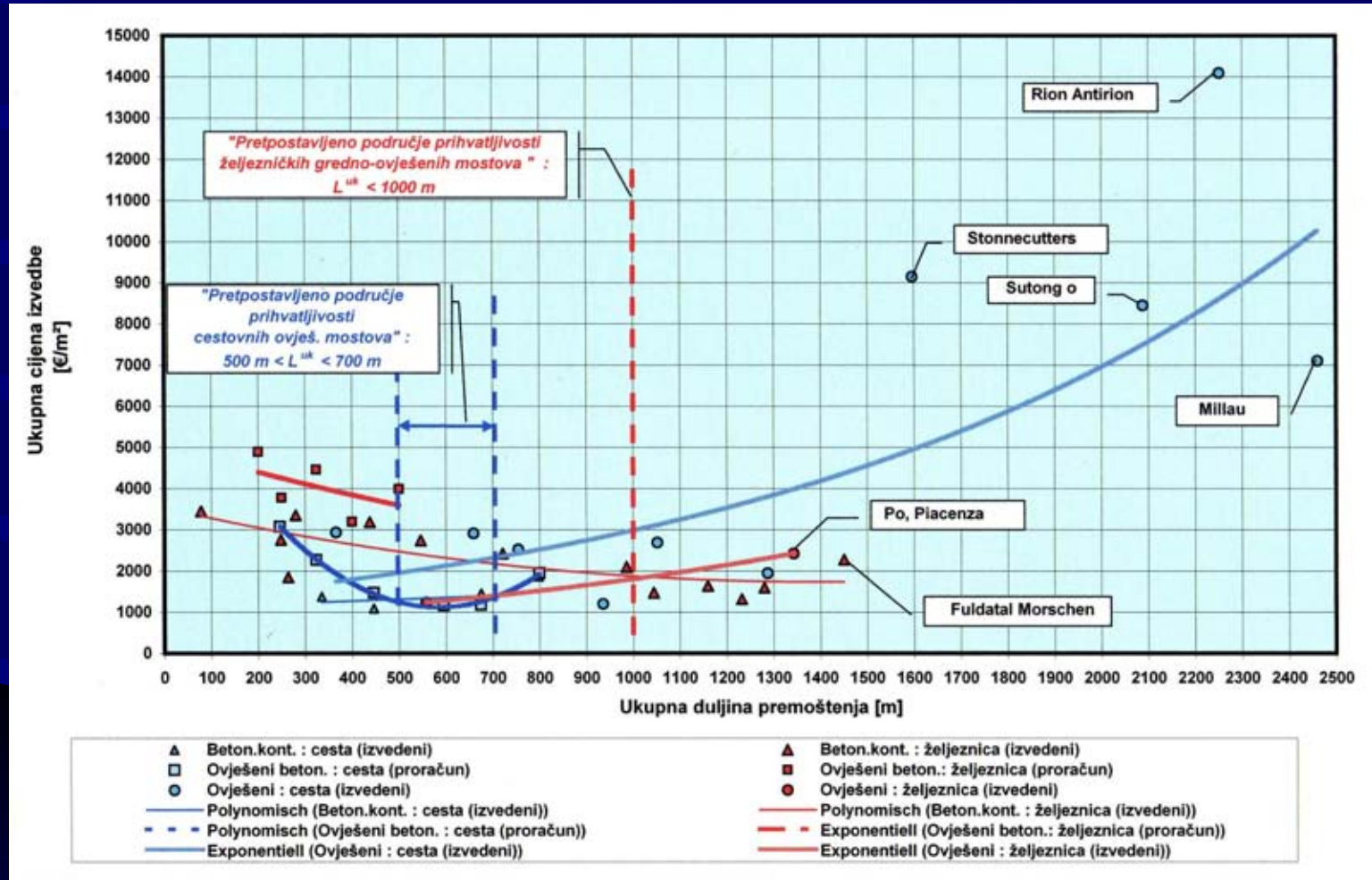
Comparison :

Cont.girder and  
cable stayed  
bridge up  
to 2500 m

For loading :

\* road

\* rail

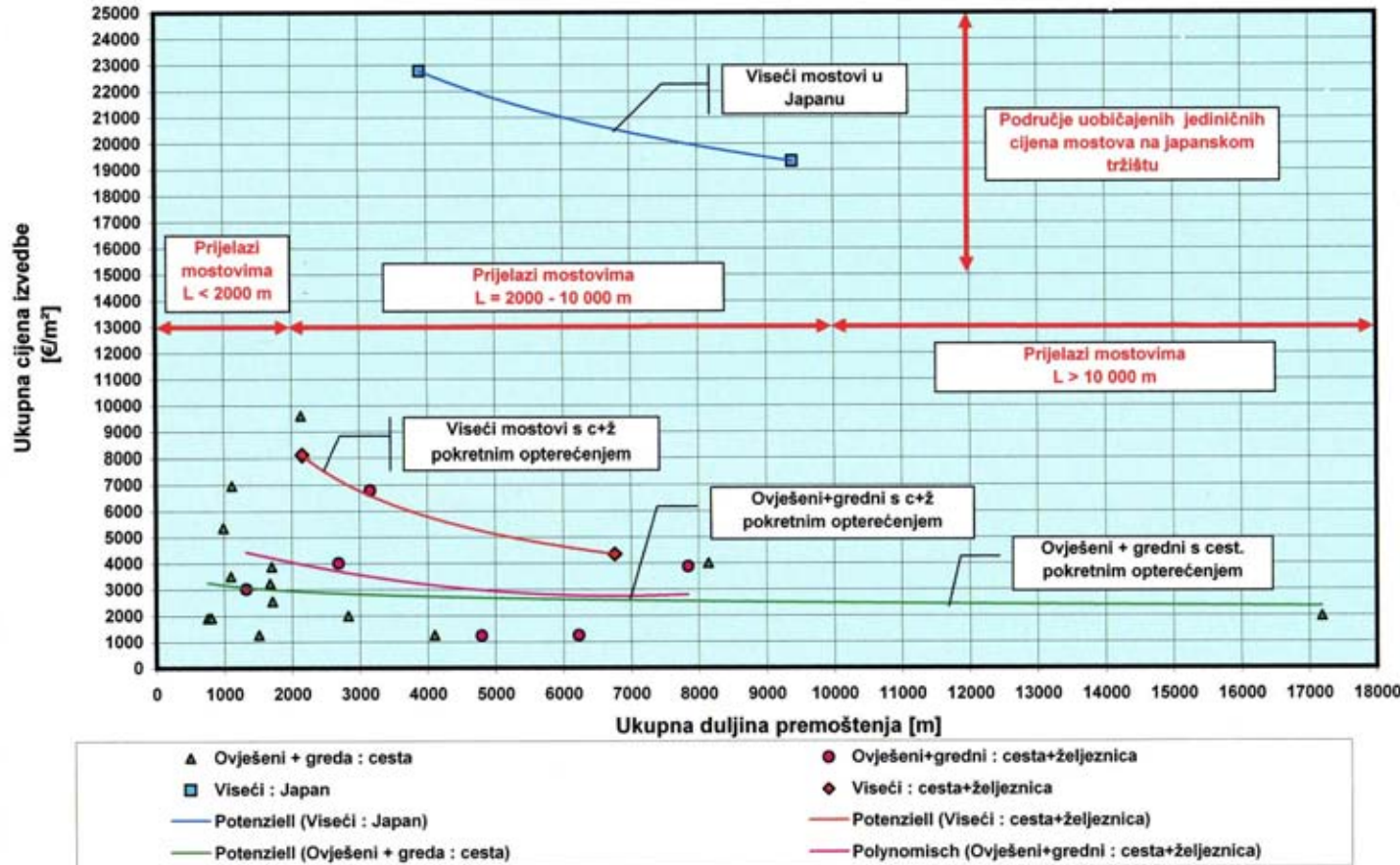


Relation : overall crossing length vs. unit construction price.





# 3. Bridge systems for big crossings



Comparison :

Suspension bridges and CBS + cont.girders up to 18 000 m

For loading :

\* road

\* road + rail

Relation of overall crossing lengths and unit construction price.



# 3. Bridge systems for big crossings

## Unsure feasible studies :

- problem of „unhonest numbers“
- rough analyses
- possibility to manipulate

## Intentions :

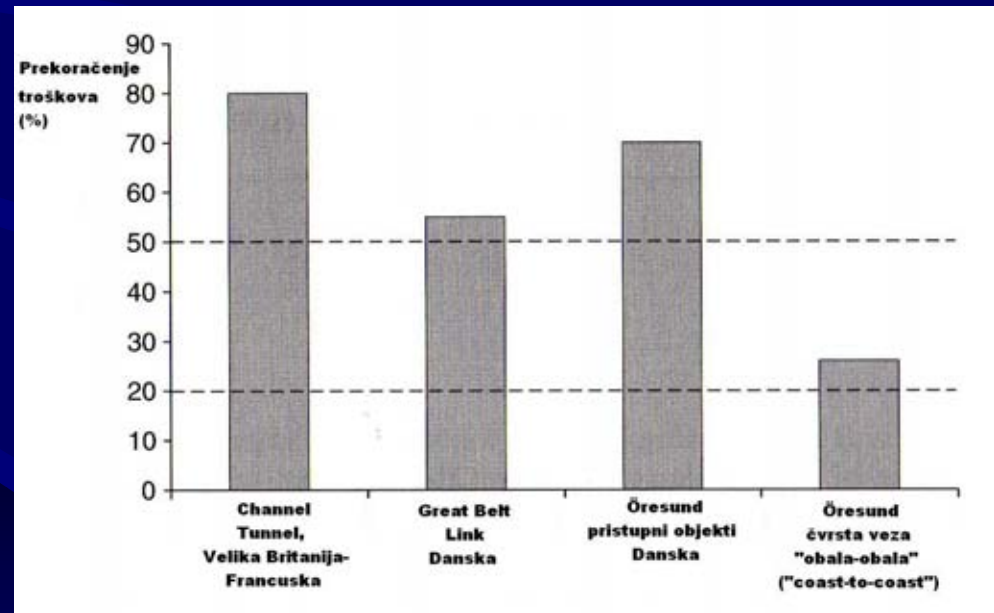
- make project more attractive
- animate investors
- start with construction asap

## Results :

- phenomena of massive budget cost - overruns

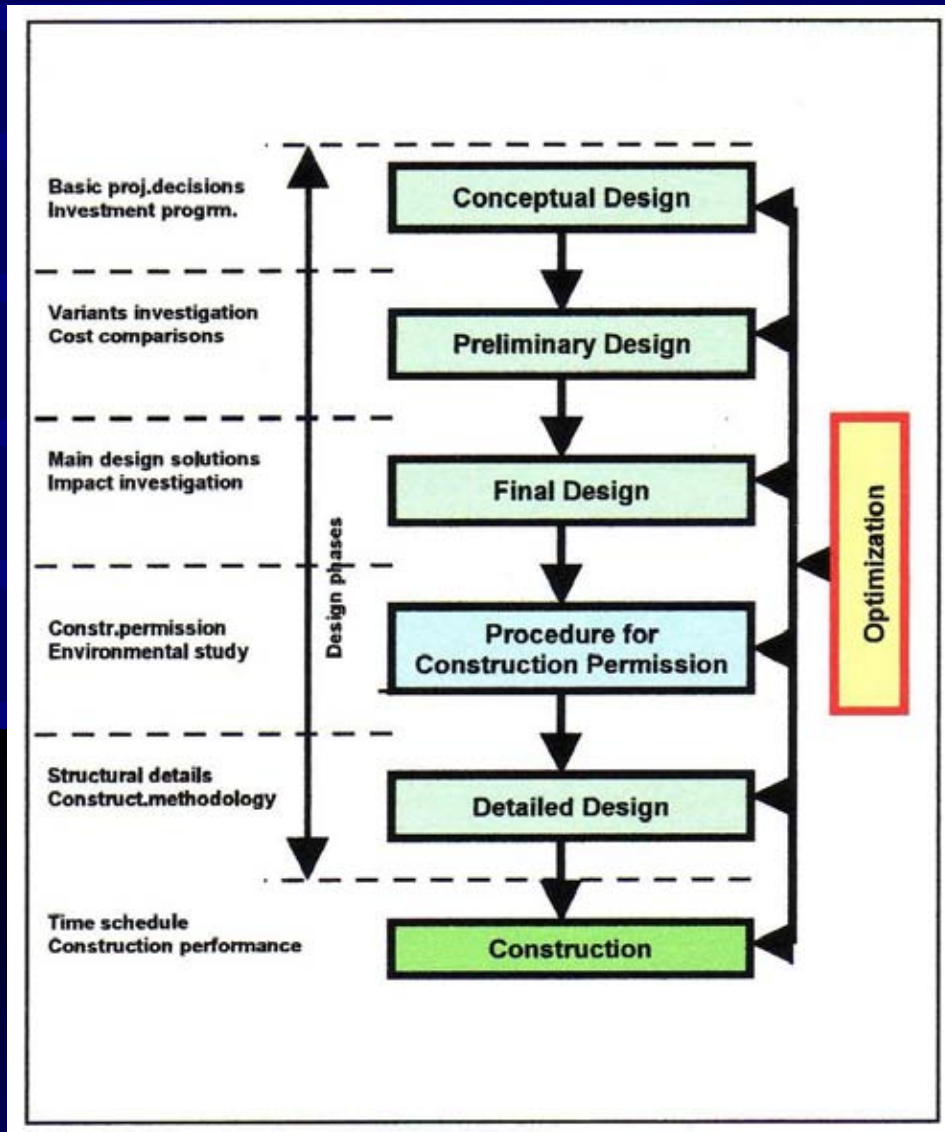
## Project budget overruns during construction in traffic infrastructure :

- steady phenomena in last 100 years
- overruns up to 250 %





# 4. Optimization method



## Method development :

- Considering project development phases
- Optimization during all phases

## Optimization method following :

### Design phase :

Empirical knowledge + numerical analysis

### Cost calculation :

Empirical knowledge + costs, numerical

### Construction :

Empirical knowledge + cost control, numerical evaluation



# 4. Optimization method

Modul F A U S T

Optimization module :

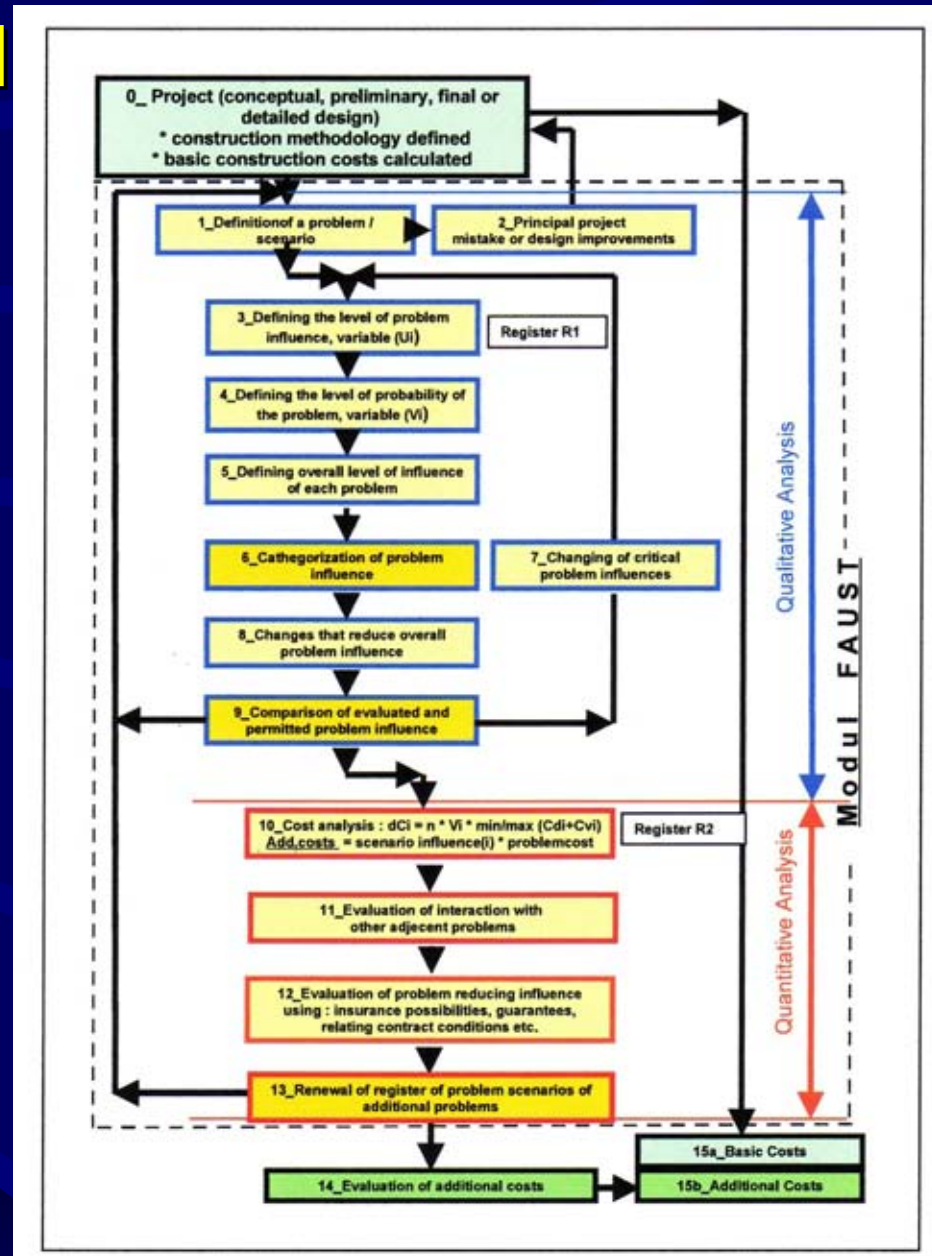
Multicriterial analysis with qualitative and quantitative part

**Qualitative analysis :**

**Method PPA („Potential-Problem-Analysis“)** evaluation of negative scenarios of unexpected happenings

**Quantitative analysis :**

**Numerical cost analysis** of values of negative scenarios of unexpected happenings







# 4. Optimization method

## Qualitative Analysis

### 1. Design phase :

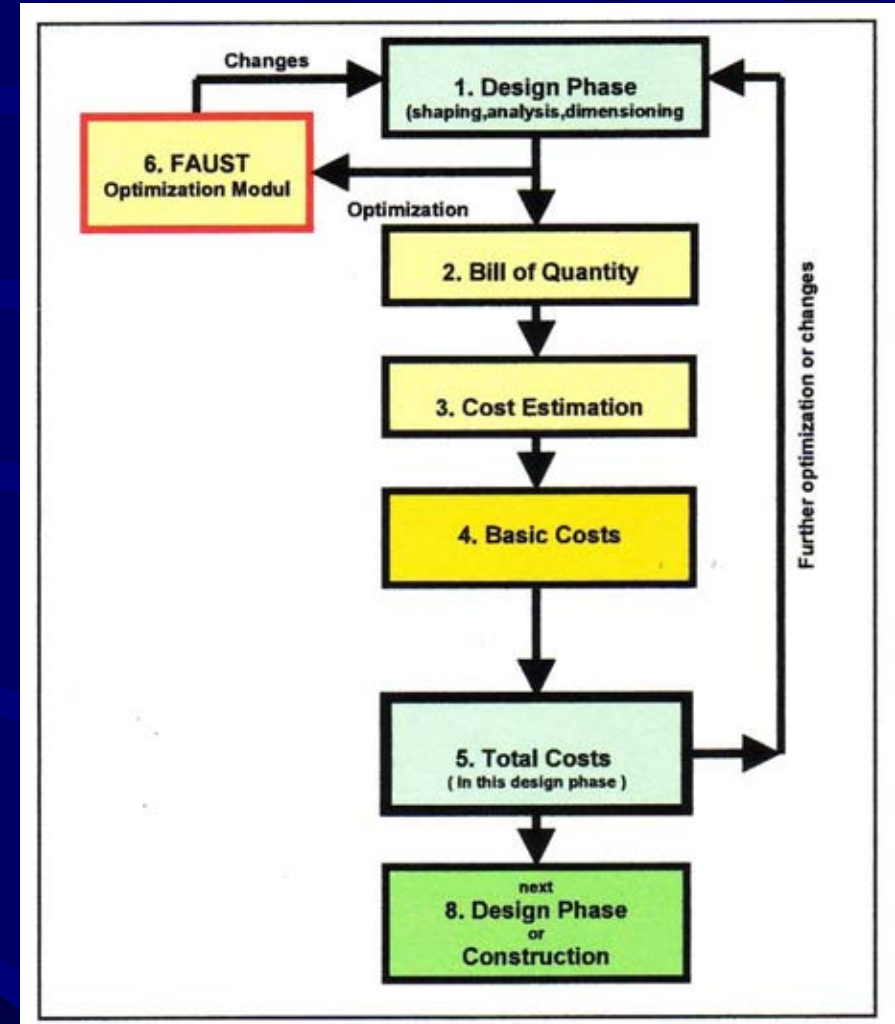
- Basic solution
- Overview of dimensions and structural solutions
- Comparison with results of NA and other similar projects
- Changes, improvements

### 6. Optimization

- What is missing ?
- Negative scenarios of unexpected items
- Evaluation of negative scenario
- Decision on change

### 1. Design phase :

- change of structural detail
- improvements and additions









# 4. Optimization method

## Qualitative Analysis – Register R1

Registar scenarija \_1

Kvalitativna analiza

br.	PODRUČJA	Potpodručja	Opis scenarija	Utjecaji					Suma utjec.	Vjer. pojave	akcija	Aktivnost na rješavanju scenarija	Korek/prom./dopuna
				TI	VG	ZO	SO	RS					
1	Uvjeti lokaliteta	1.1	priključak na post. prometnice	1	1	1	1	2	6	3	prihv.	proračun dodatnih troškova i radova	dop.
		1.2	dubina na plov. puta ispod mosta	1	1	4	1	1	8	2	prihv.	premjer podvodnog profila, pregled morskih strujanja i nanosa, zaštita od erozije pokrova temelja	dop.
		1.3	udar plovila u stup mosta	3	4	1	1	1	10	2	prihv.	izvedba zaštitnih nasipa plutajućih odbojnika	dop.
		1.4	vjetar	4	4	3	2	2	15	4	krit.	promjena poprečnog presjeka, zaštita od vjetra na mostu	kor.
		1.5	potres	4	2	3	2	2	13	1	prihv.	provjera horizontalnih i vertikalnih pom. konstrukcije uvjetovanih potresom	dop.
2	Geološki uvjeti	2.1	meki slojevi	4	4	3	3	3	17	3	ozb.	temeljenje na krajnje mekim slojevima	kor.
		2.2	podzemne vode	3	3	1	2	2	11	0	zanem	0	0
		2.3	rasjedi temeljnog tla	3	3	1	2	2	11	1	zanem	0	0
3	Koncept konstrukcije mosta	3.1	podvodni i vanjski dio stupova	2	3	1	2	2	10	2	prihv.	provjera na udar broda	dop.
		3.2	oslonci	1	2	1	1	1	6	2	prihv.	numer.provjera na izmjenju / slijezanje 1 oslonca	dop.
		3.3	poprečni presjek	2	3	1	3	3	12	3	prihv.	provjera na dinamičke oscilacije i njihovu kombinaciju	dop.
4	Tehnologija izvedbe	4.1	klizna oplata stupova	2	2	1	2	2	9	2	prihv.	provjera broja oplata u uporabi	dop.
		4.2	ovjesi kolničkog nosača	3	3	1	3	3	13	2	prihv.	provjera na ispadanje jedne zatege	dop.



# 4. Optimization method

## Qualitative Analysis

### Categorization matrix

U <sub>i</sub>	V <sub>i</sub> = 1	V <sub>i</sub> = 2	V <sub>i</sub> = 3	V <sub>i</sub> = 4	V <sub>i</sub> = 5
0 – 2.5	zanemarivo	zanemarivo	zanemarivo	zanemarivo	prihvatljivo
2.5 – 5.0	zanemarivo	zanemarivo	zanemarivo	prihvatljivo	prihvatljivo
5.0 – 7.5	zanemarivo	zanemarivo	prihvatljivo	prihvatljivo	ozbiljno
7.5 – 10.0	zanemarivo	prihvatljivo	prihvatljivo	ozbiljno	ozbiljno
10.0 – 12.5	zanemarivo	prihvatljivo	prihvatljivo	ozbiljno	kritično
12.5 – 15.0	prihvatljivo	prihvatljivo	ozbiljno	ozbiljno	kritično
15.0 – 17.5	prihvatljivo	prihvatljivo	ozbiljno	kritično	kritično
17.5 – 20.0	prihvatljivo	ozbiljno	ozbiljno	kritično	kritično
20.0 – 22.5	prihvatljivo	ozbiljno	kritično	kritično	kritično
22.5 – 25.0	ozbiljno	ozbiljno	kritično	kritično	kritično

Levels of influence and required action

Rang	Opis	Opis potrebne aktivnosti na rješavanju problema
I	zanemarivo	bez dodatnih aktivnosti , nastaviti s procjenom i izvedbom
II	prihvatljivo	provjeriti da li su moguće promjene u projektu i izvedbi, nastaviti s procjenom i izvedbom
III	ozbiljno	potreba za varijantnim projektnim i izvedbenim rješenjima, poduzeti mjere za smanjenjem utjecaja u projektiranju i izvedbi
IV	kritično	potreba za varijantnim projektnim i izvedbenim rješenjima, obustavljanje aktivnosti u projektu i izvedbi do primjene novog rješenja





# 4. Optimization method

## Quantitative Analysis

Numerical evaluation of negative scenarios in economical way :

Evaluation of still-stands and costs that are caused

(based on the still-stand duration) :

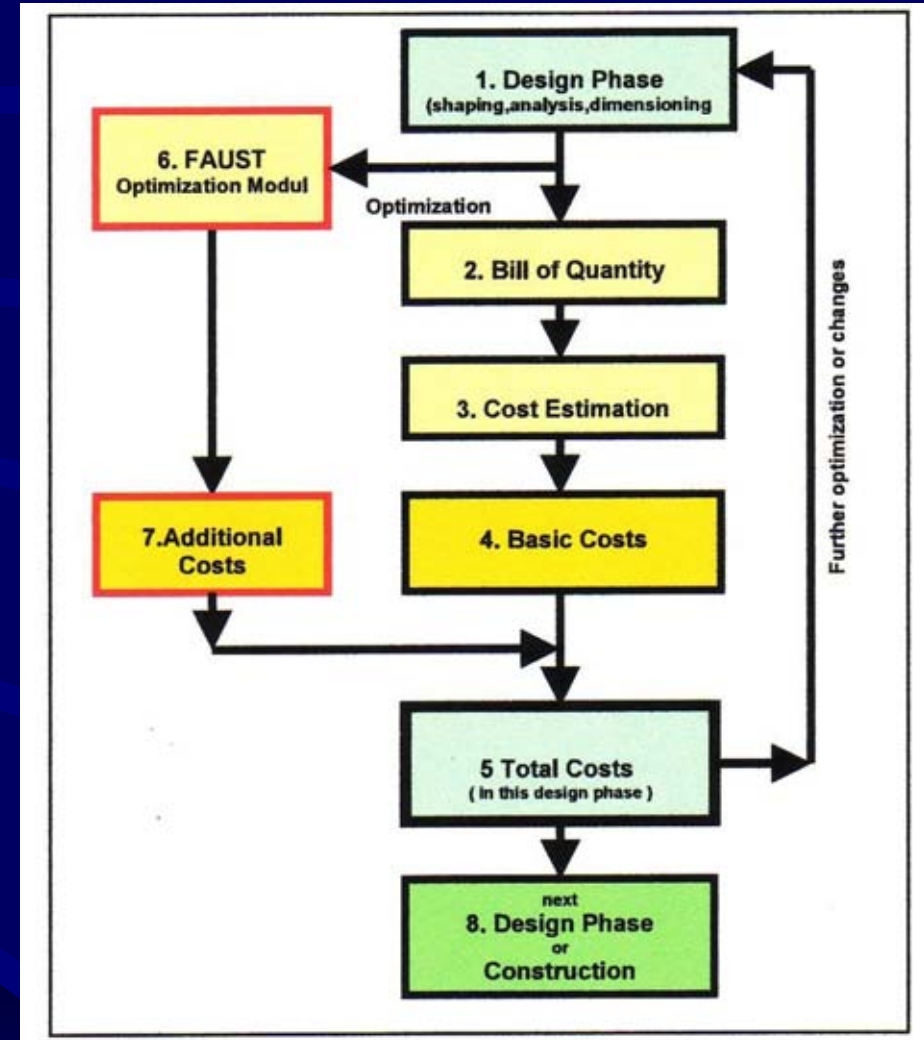
$$U_i = V_i * P_i * C_i$$

“ $U_i$ ” – overall cost

“ $V_i$ ” - possibility

“ $P_i$ ” - influence

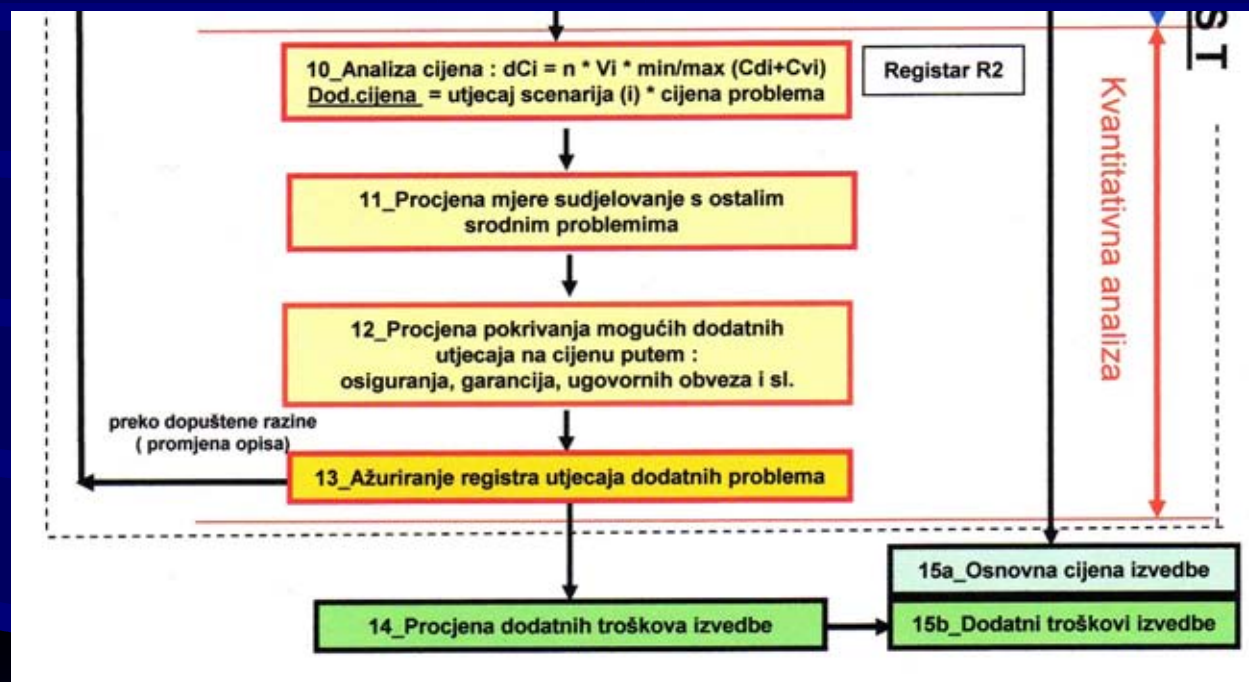
“ $C_i$ ” – cost of a scenario





# 4. Optimization method

## Quantitative Analysis



$$dC_i = n * V_i * \min/\max (C_{di} + C_{vi})$$





# 4. Optimization method

## Quantitative Analysis

Registar scenarija \_2

Kvantitativna analiza

br.	PODRUČJA	Potpodručja	Br.poj. na L mosta (-)	Direktni troškovi	Vremenski zastoje		Zastoj od 1 rd	Vremenski ovisni troškovi		Vjerojatnost pojave	Ukupno troškovi		
				min (-) / max (+) €	od-(dne)	do (dne)	(€ / rd)	od-(€) 10=9*7	do(€) 11=9*8		od-(€) 13=5*12*(6+10)	do(€) 14=5*12*(6+11)	
1	2	3	4	5	6	7	8	9	10=9*7	11=9*8	12	13=5*12*(6+10)	14=5*12*(6+11)
1	Uvjeti lokaliteta	1.1	priključak na post. prometnice	1	35.000,00	1,00	14,00	3.500,00	3.500	49.000	0,01	385,00	840,00
		1.2	đubina na plov. puta ispod mosta	1	150.000,00	7,00	30,00	15.000,00	105.000	450.000	0,01	2.550,00	6.000,00
		1.3	udar plovila u stup mosta	12	125.000,00	7,00	30,00	15.000,00	105.000	450.000	0,10	276.000,00	690.000,00
		1.4	vjetar	1	200.000,00	1,00	30,00	7.500,00	7.500	225.000	1,00	207.500,00	425.000,00
		1.5	potres	1	350.000,00	1,00	90,00	7.500,00	7.500	675.000	0,10	35.750,00	102.500,00
2	Geološki uvjeti	2.1	meki slojevi	2	25.000,00	1,00	90,00	12.500,00	12.500	1.125.000	0,010	750,00	23.000,00
		2.2	podzemne vode	0	25.000,00	1,00	90,00	12.500,00	12.500	1.125.000	0,001	0,00	0,00
		2.3	rasjedi temeljnog tla	0	35.000,00	1,00	90,00	10.000,00	10.000	900.000	0,001	0,00	0,00
3	Koncept konstrukcije mosta	3.1	podvodni i vanjski dio stupova	1	100.000,00	1,00	30,00	10.000,00	10.000	300.000	0,01	1.100,00	4.000,00
		3.2	oslonci	2	45.000,00	1,00	30,00	7.500,00	7.500	225.000	0,10	10.500,00	54.000,00
		3.3	poprečni presjek	1	34.000,00	1,00	45,00	7.500,00	7.500	337.500	0,01	415,00	3.715,00
4	Tehnologija izvedbe	4.1	klizna oplata stupova	2	26.000,00	1,00	30,00	7.500,00	7.500	225.000	0,10	6.700,00	50.200,00
		4.2	ovjesi kolničkog nosača	2	40.000,00	1,00	60,00	7.500,00	7.500	450.000	0,10	9.500,00	98.000,00
Suma												551.150,00	1.457.255,00



## 5. Example from practice

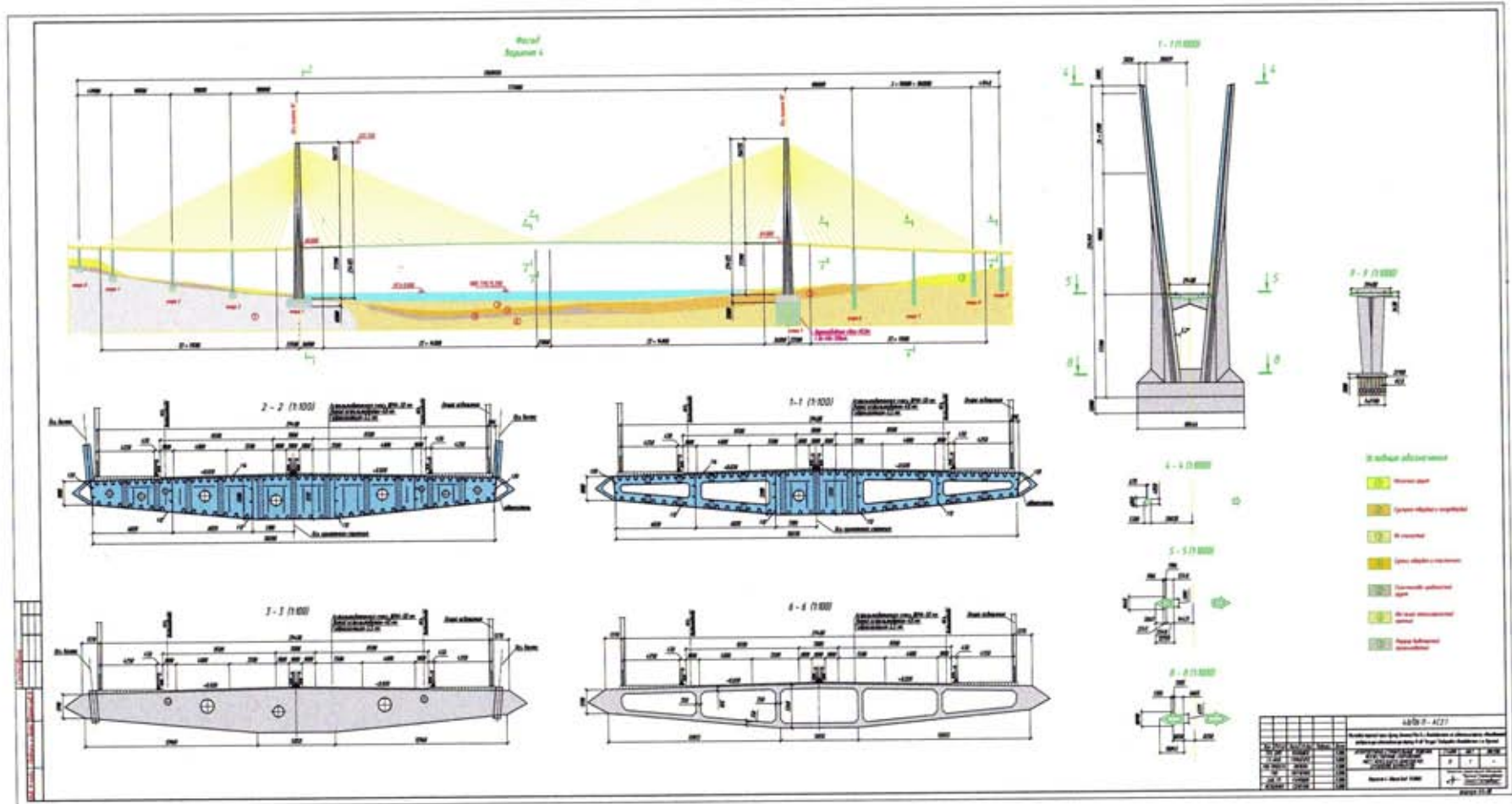
Bridge over Golden Horn in Vladivostok,  $L = 329,98 + 737 + 321,94 = 1388,92\text{m}$



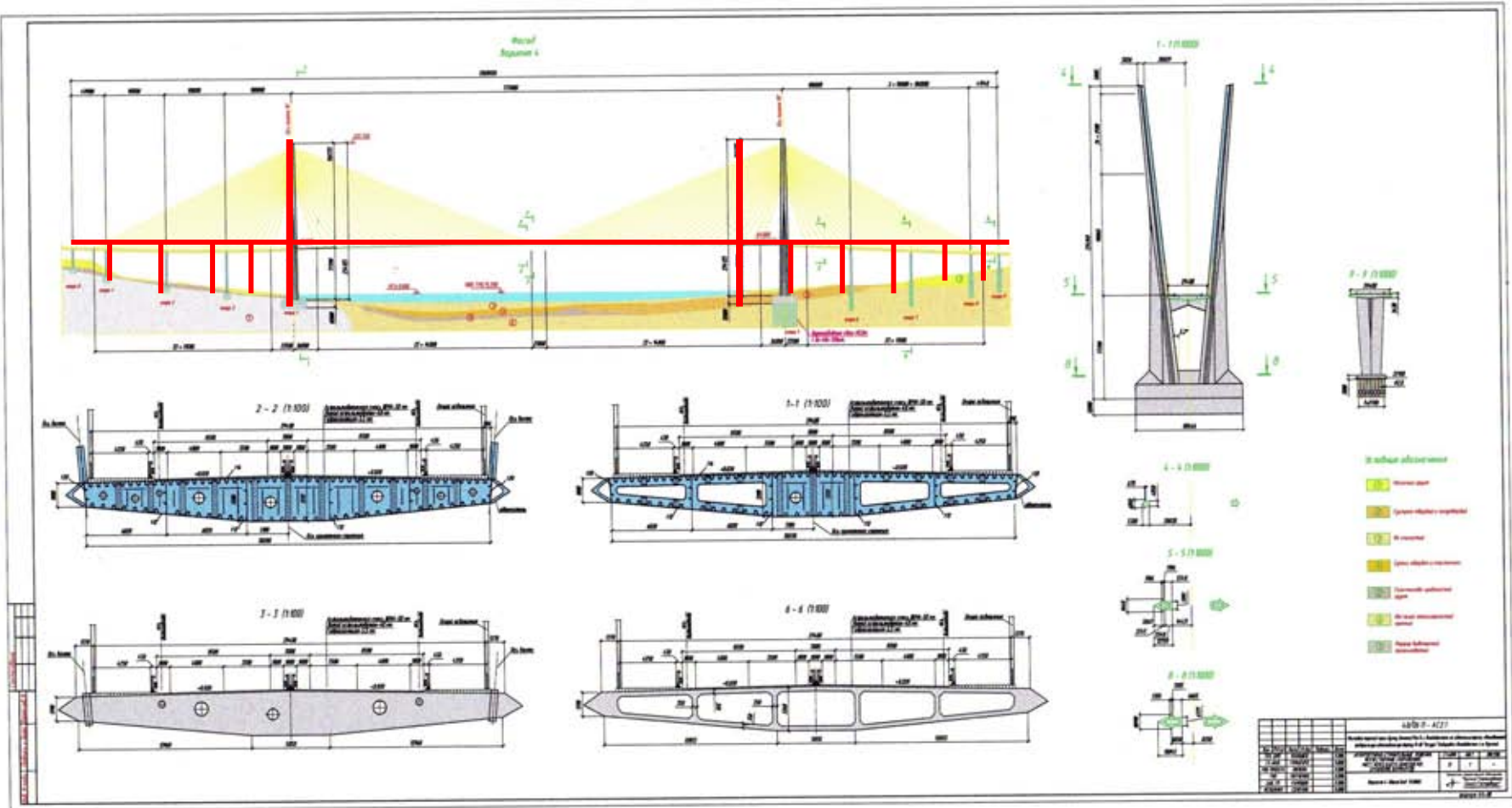


# 5. Example from practice

Bridge over Golden Horn in Vladivostok,  $L = 329,98 + 737 + 321.94 = 1388.92\text{m}$









# 6. Conclusion

## Cost calculation during different project development phases:

- analyses based on structural project capacity

## Optimization :

- structural and economical feasibility to be evaluated
- Optimization method to minimize and control the project budget

## Financing types :

- Private financing or hybrid financing models

## Project development :

- Concessions :
- BOT – build-operate-transfer, etc.
- DBOT, DBOT, DBOM, or other PPP types